

Receiving Report

Date: 14/12/9
 Supplier: 710455211

Batch No: 1128734
 Dart P/O: 24804

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☒ N/A ☐
 Work Order ☐ N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Rec'd | Quantity Short | Quantity Inspected | Quantity Rejected | Comment / NCR Number |
|-------------|-------------|------------------|----------------|----------------|--------------------|-------------------|----------------------|
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

Initials of Receiver

QC12



Production/Admin:
 Date
 Received/Costing
 Initial

14/12/9
[Signature]

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

| Purchase Order ID/ Curr Type | Line Nbr/ Insp Req | Project ID | Reference/ Description/ Cert Std | PO U/M / Stock U/M | Required Date Required Qty | Recv Date/ Recv Emp | Recv Qty (PO U/M) | Cost Per Unit/ Recv Value | Inspected Qty/ Rejected Qty (PO U/M) | MIRB Qty/ MIRB Reject Qty | Book Amt |
|---------------------------------|-----------------------|------------|--|-----------------------|-----------------------------------|----------------------------|--------------------------|----------------------------------|--|------------------------------|----------|
| VendorID\Vendor Name PO24804 | 1 | V-C-CORP01 | Thyssenkrupp Materials CA Ltd M6061T6B3.500X8.0 f 00 | | 7/10/2014 | 7/9/2014 | 8.0000 | \$68.40 | 0.0000 | 0 | \$547.19 |
| CAD | No | | 6061-T6 AluminumBar 3.500" X 8.000" | f | 8.0000 | DESJ02 | | \$547.19 | 0.0000 | 0 | |
| | 2 | | m129734 | | | | | | | | |
| | No | | 71401-45 PROCUREMENT QUALITY CLAUSES m129734 | | 7/10/2014 | 7/9/2014 | 1.0000 | \$0.00 | 0.0000 | 0 | \$0.00 |
| Total Received Quantity: | | | | | | | | | | | 9.0000 |
| Total Qty to Inspect (PO U/M): | | | | | | | | | | | 0.0000 |
| Total Reject Quantity: | | | | | | | | | | | 0.0000 |
| Total Receipt Value: | | | | | | | | | | | \$547.19 |
| Total Balance Due Quantity: | | | | | | | | | | | 0.0000 |

56

B I L L O F L A D I N G

No: PEC 885883

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 08Jul14 at 16:34 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-698057- 1 Your PO # 24804
ALUMINUM FLAT BAR 6061-T6511
3.50" X 8.00" X 96.0000"

Heat Number Tag No
201412209 310213

Quantity
8 FT

MTR

PCS
1

Wt LBS
265

Tags
1

PCS
1

LBS
265

TOTAL:

Heat Number
201412209

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL OF 1 BDL GR.W. 312 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE (ACIER INOX)
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 885883

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 08Jul14 at 16:34 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



Service Center Metals

5850 Quality Way
Prince George, VA 23875

Can Do.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

| | |
|------------------|------|
| OUR ORDER NUMBER | ITEM |
| 204942 | 1 |

BILL TO
Copper & Brass Sales, Inc.
SHIP TO
Copper & Brass Sales, Inc.
Quantity Certified 1,208 lbs 3 pcs
MANIFEST NUMBER 228955
CUSTOMER PO 540023617
CUSTOMER PART NUMBER ALREC01047
DIE NUMBER VPL2030
DATE OF SHIPMENT 6/21/2014
ALLOY / TEMPER 6061-T6511
SALESPERSON Ellis Williams
DESCRIPTION VPL 3.500x8.000

CERTIFICATION
ASTM-B221-13 StencilCont
SPECIFICATION
AMS-QQA-200/8 - 1997
SPECIFICATION

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

RoHS 2011/65/EU Compliant
Items produced and certified as 6061-T6511
also meet the requirements of 6061-T6

Mechanical Properties

Tests Lot No.

201412209

12/1/14
DAS
279
279

| Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-----------|---------------------------------|------------------------|------------------------|
| 6/19/14 | min 51.50 max 51.50 | min 47.60 max 47.60 | min 14.72 max 14.72 |

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others Each | Total | Melt Source: |
|----------------|-------|------|------|------|------|------|------|------|------|-------|-------------|-------|--------------------------|
| 1K140613D-0803 | 6061 | 0.73 | 0.35 | 0.30 | 0.10 | 0.87 | 0.10 | 0.04 | 0.02 | 97.49 | 0.05 | 0.15 | United States of America |

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS

Print Date: 6/21/2014

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403243417
CstAr CstOr PEC-259554-SI
Wgt.: 402.667 LB Date 06/30/2014

John L. Zambetti

THYSSENKRUPP MATERIALS NA
DART AEROSPACE
 ALUMINUM PLAT BAR 6061-T6511
 3.50" X 8.00" X 96.0000"
 PART NO.

PO/Rel 24804
 We certify that this is a true copy of the report
 furnished by the producer of the metal, or data
 resulting from tests made in approved labs.

Certificate of Mill Test Results
 BL PEC-885883-001
 7Jul14
 Pg 1/1



Service Center Metals
 5850 Quality Way
 Prince George, VA 23875

**CERTIFIED INSPECTION REPORT AND TEST RESULTS
 FOR EXTRUDED PRODUCTS**

| | |
|----------|------|
| QUANTITY | ITEM |
| 204942 | 1 |

| | | | | |
|----------------------------|----------------------|-----------------|------------------|---|
| BILL TO | MAFEST NUMBER | DE NUMBER | DATE OF SHIPMENT | CERTIFICATION |
| Copper & Brass Sales, Inc. | 228955 | VPL2030 | 6/21/2014 | ASTM-B21-13 StencilCont |
| SHIP TO | CUSTOMER PO | ALLOT / ITEM# | SALES PERSON | SPECIFICATION |
| Copper & Brass Sales, Inc. | 5400223617 | 6061-T6511 | Ellis Williams | AMS-QQA-200/8 - 1997 |
| Quantity Certified | CUSTOMER PART NUMBER | DESCRIPTION | | ROHS 2011/65/EU Compliant |
| 1,208 lbs | ALREC01047 | VPL 3.500x8.000 | | Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6 |

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

| Mechanical Properties | | Test Date | | Ultimate Tensile Strength (KSI) | | Yield Strength (KSI) | | Percent Elongation | |
|-----------------------|-----------|-----------|---------|---------------------------------|-------|----------------------|-------|--------------------|-------|
| Tests | Lot No. | | | min | max | min | max | min | max |
| 1 | 201412209 | | 6/19/14 | 51.50 | 51.50 | 47.60 | 47.60 | 14.72 | 14.72 |

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others | Melt Source |
|----------------|-------|------|------|------|------|------|------|------|------|-------|--------------------------|-------------|
| 1K140613D-0803 | 6061 | 0.73 | 0.35 | 0.30 | 0.10 | 0.87 | 0.10 | 0.04 | 0.02 | 97.49 | 0.05 | 0.15 |
| | | | | | | | | | | | United States of America | |

Print Date: 6/21/2014

Calvin J. Wiggins, Director of Quality & Technical Services

From: ThyssenKrupp Materials NA
 Cust. THYSSENKRUPP MATERIALS NA - ECPD Del.: 2403243417
 CstAr CstOr PEC-259554-SI
 Wgt.: 402.667 LB Date 06/30/2014

John R. Zambetti

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 B3 50x 8.00

PO / BATCH NO.: 24804

DATE: JUL 16 2014

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 3.50 x 8.00

QUANTITY RECEIVED: 1

THICKNESS RECEIVED: 3.505 x 8.00

QUANTITY INSPECTED: 1

SHEET SIZE ORDERED: 8' x 8'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 8' x 8'

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|--|-------------|
| SURFACE DAMAGE | Y <input checked="" type="checkbox"/> N <input type="checkbox"/> | |
| CORRECT FINISH | <input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/> | |
| CORROSION | Y <input type="checkbox"/> N <input checked="" type="checkbox"/> | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/> | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/> | |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input checked="" type="checkbox"/> | |
| PHOTO REQUIRED | Y <input type="checkbox"/> N <input checked="" type="checkbox"/> | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/> | |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/> | H# 20412209 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/> | |
| CORRECT M# ON THE MATERIAL | Y <input type="checkbox"/> N <input checked="" type="checkbox"/> | ASTM-B221-B |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y <input type="checkbox"/> N <input checked="" type="checkbox"/> | M129734 |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input type="checkbox"/> N <input checked="" type="checkbox"/> | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | |
|--|-----|-----|-------|-------|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D |
| SIZE OF TEST SAMPLE | | | | |
| HARDNESS / DUROMETER READING | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|-----------------------------|-----------------------------------|
| INSPECTED BY: <u>DAS 27</u> | SIGNED OFF BY: _____ |
| DATE: <u>9-89 11/7/10</u> | DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24804**

Purchase Order Date 6/30/2014

PO Print Date 6/30/2014

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED

| | | | |
|-----------------|----------------|----------------|----------------------|
| Contact Name | | Buyer | Chantal Lavoie |
| Vendor Phone | 905 669 9444 | Customer POID | |
| | | Customer Tax # | 10127-2607 |
| Ship To Contact | | Terms | Net 30 |
| Ship To Phone | | Currency | CAD |
| Ship Via: | VENDOR'S TRUCK | FOB | FCA - (Free Carrier) |
| Ship Acct: | | | |

| Line Nbr | Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable Promise Date | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|--|--|---|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1 | M6061T6B3.500X8.000 | 6061-T6 Aluminum Bar 3.500" X 8.000" | 7/10/2014 Yes 7/10/2014 | | 8.00 f | \$72.98 | \$583.86 |
| MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 | | | | | | | |
| Line Total: | | | | | | | \$583.86 |
| 2 | 71401-45 | PROCUREMENT QUALITY CLAUSES | 7/10/2014 No 7/10/2014 | | 1.00 | \$0.00 | \$0.00 |
| Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality document | | | | | | | |

Note:

6/30/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24804

Purchase Order Date 6/30/2014

PO Print Date 6/30/2014

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA – (Free Carrier)

Line Total: \$0.00

PO Total: \$583.86

h CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 6/30/2014